

## Hayley 247 – Dudley Site

Machining – Unit 1		
XYZ SLX425 LATHE	CNC LATHE	425 DIAMETER x 1500 LONG
XYZ SLX425 LATHE	CNC LATHE	425 DIAMETER x 2000 LONG
XYZ SLX555 LATHE	CNC LATHE	555 DIAMETER x 3000 LONG
XYZ SLX780 LATHE	CNC LATHE	780 DIAMETER x 3000 LONG
XYZ SMX 5000	CNC MILLER	1500 (LENGTH) x 590 (WIDE) x 490 (HEIGHT)
XYZ SMX 5000	CNC MILLER	1500 (LENGTH) x 590 (WIDE) x 490 (HEIGHT)
XYZ SMX 3500	CNC MILLER	770 (LENGTH) X 500 (WIDE) X 500 (HEIGHT)
XYZ 1510 VMC	VERT M/C CENTRE	1500 (LENGTH) X 600 (WIDE) X 600 (HEIGHT)
LEADWELL V-60S VMC	VERT M/C CENTRE	1520 (LENGTH) X 635 (WIDE) X 610 (HEIGHT)
MTE BF2200	CNC BED MILLER	2000 (LENGTH) x 1200 (WIDE) x 1200 (HEIGHT)
MTE BF3200	CNC BED MILLER	3000 (LENGTH) x 1200 (WIDE) x 1200 (HEIGHT)
STANKO	HORIZONTAL BORER	850 (LENGTH) x 850 (WIDE) x 850 (HEIGHT)
WEBSTER BENNETT	VERTICAL BORER	1680 DIAMETER x 610 HEIGHT
ASQUITH	RADIAL DRILL	1830 (RADIUS) x 1475 HEIGHT
JONES & SHIPMAN 540	SURFACE GRINDER	400 (LENGTH) x 150 (WIDE) x 200 (HEIGHT)
DRUMMOND	GEAR SHAPER	3DP x 610 DIAMETER x 125 FACE
VEB	SLOTTER	500 (STROKE) x 1.5mtr dia x 600 HEIGHT
ORMEROD	SLOTTER	150 (STROKE) X 400 DIA X 200 HEIGHT

Design & Inspection – Unit 1		
SOLID WORKS CAD PREMIUM	3D CAD MODELLING	SOLID WORKS CAD PREMIUM
SOLIDCAM 2.5D & 3D & HSM	CAM MILLING SOFTWARE	SOLIDCAM 2.5D & 3D & HSM
FARO MODEL F04	PORTABLE CMM & PROBE	1219mm REACH C/W ABERLINK 3D SOFTWARE

Mechanical – Unit 1		
HENRY PERRY PRESS	HORIZONTAL HYDRAULIC PRESS	350 TONNES x 1830mm BETWEEN COLUMNS
SEALEY	VERTICAL PRESS	75 TONNES X 750mm BETWEEN COLUMNS
NTN INDUCTION HEATER	FAST THERM 150	UP TO 310 DIA BEARING
NTN INDUCTION HEATER	SAFE THERM 900	UP TO 900MM DIA BEARING
REITER	PAINT SPRAYING BOOTH	3000 x 3000
GEARBOX TESTING	INVERTER CONTROLLED PANEL	45KW INPUT
WASH DOWN FACILITY	STEAM CLEANING BOOTH	6500 x 6500 (SWL 25 TONNES)
MATTERSON	OVERHEAD CRANES 2 off	25 TONNES (50 TONNES IN TANDOM AND BY PRIOR ARRANGEMENT) 10M LIFTING HEIGHT
STREET	OVERHEAD CRANE 1 off	5 TONNES
LIFTING GEAR DIRECT	FLOOR MOUNTED SWING JIB X 3	1 TONNES
ST LIFTING	FLOOR MOUNTED SWING JIB X 1	1 TONNES

Welding & Fabrication – Unit 4		
ADDISON	SEMI AUTOMATIC HORIZONTAL BANDSAW	460mm x 330mm
ADDISON	MITRE CUT CHOP SAW	105mm x 105mm
UNICRANE	OVERHEAD CRANE 1 off	5 TONS
HERBET MORRIS	OVERHEAD CRANE 1 off	1.5 TON
MILLER WELDER	MIG 415V	ALUMINIUM GRADES, STAINLESS STEEL, MILD STEEL, CAST STEEL, NICKELL ALLOYS, ENGINEERING STEELS, SOME EXOTICS.
PARWELD WELDER	MIG 415V	
LINCOLN WELDER	415V TIG	
PARWELD WELDER	415V TIG	
PARWELD PORTABLE WELDER	110V/ 240V ARC	
PARWELD WELDER	110V ARC	

Services	
INDUSTRIAL GEARBOX RECON/ NEW REPLACEMENT	<a href="http://WWW.HAYLEY247.CO.UK">WWW.HAYLEY247.CO.UK</a>
INDUSTRIAL PUMP RECON/ NEW REPLACEMENT	<a href="http://WWW.HAYLEY247.CO.UK">WWW.HAYLEY247.CO.UK</a>
ELECTRIC MOTOR REPAIR/ NEW REPLACEMENT	<a href="http://WWW.HAYLEY247.CO.UK">WWW.HAYLEY247.CO.UK</a>
MECHANICAL SERVICES	<a href="http://WWW.HAYLEY247.CO.UK">WWW.HAYLEY247.CO.UK</a>
ONSITE SERVICE & INSTALLATION	<a href="http://WWW.HAYLEY247.CO.UK">WWW.HAYLEY247.CO.UK</a>
FABRICATION & SPECIALIST WELDING	<a href="http://WWW.HAYLEY247.CO.UK">WWW.HAYLEY247.CO.UK</a>
REVERSE ENGINEERING OF OBSOLETE PARTS	<a href="http://WWW.HAYLEY247.CO.UK">WWW.HAYLEY247.CO.UK</a>
CNC MACHINING	<a href="http://WWW.HAYLEY247.CO.UK">WWW.HAYLEY247.CO.UK</a>

Accreditations & Memberships
ISO 9001:2015 QUALITY MANAGEMENT
ISO 14001:2015 ENVIRONMENTAL MANAGEMENT
ISO 45001:2018 HEALTH & SAFETY MANAGEMENT
ACHILLES BUILDING CONFIDENCE MEMBERSHIP
RISQS RAIL INDUSTRY QUALIFICATION SCHEME
BGA - BRITISH GEAR ASSOCIATION MEMBERS
AEMT – ASSOCIATION OF ELECTRICAL & MECHANICAL TRADES

Transport & Fork Lifting		
FORD TRANSIT	FLAT BED DROP SIDE, UP TO 1 TON PAY LOAD	BED SIZE 2MTR X 4MTR
FORD TRANSIT	FLAT BED DROP SIDE, UP TO 1 TON PAY LOAD	BED SIZE 2MTR x 3MTR
CITREON BELINGO	SMALL VAN	650 KG
CITREON BELINGO	SMALL VAN	650 KG
HYSTER DIESEL	FORKLIFT COUNTERBALANCE	5TON
HYSTER ELECTRIC	FORKLIFT COUNTERBALANCE/ TURNTABLE	2TON

## Hayley 247 – Kings Lynn Site

Mechanical		
SEALEY	VERTICAL PRESS	50 TON, 720mm BETWEEN COLUMNS
SKF	INDUCTION HEATER	100MM 1D
SPRAY BOOTH	PAINT COATING	3MTR X 3MTR
GEARBOX TESTING	INVERTOR CONTROLLED PANEL	132KW INPUT
WASH DOWN FACILITY	STEAM CLEANING BAY	EXTERNAL
DEMAG	OVERHEAD CRANE	1 TON
OVEN	CURING/ STOVING/ BURN OFF	990MM X 840MM X 1250MM
PUMP TEST	HYGIENE TANK & GENERAL TANK	2 X 7000LTR
SAND BLASTER	PARTS CLEANING	650MM X 500MM X 900MM
WHITELEGG	WINDING MACHINE	UP TO 132KW
VIXEN	JET WASH PART CLEANER	580MM X 350MM
LIFT	ENGINE LIFT	UP TO 1TON
SURGE TEST	MOTOR TESTING	ANY LV UP TO 1000V

Welding & Fabrication	
WELDER	STICK

Services	
ELECTRIC MOTOR UP TO 1 TON	UP TO 1TON
INDUSTRIAL GEARBOX REPAIRS UP TO 1 TON	HAYLEY 247 KINGS LYNN DIVISION
INDUSTRIAL PUMP REPAIRS UP TO 1 TON	HAYLEY 247 KINGS LYNN DIVISION
LASER ALIGNMENT	ANY SIZE UNIT

### Accreditations & Memberships

CURRENTLY WORKING TOWARDS ISO 9001:2015 QUALITY MANAGEMENT

ISO 14001:2015 ENVIRONMENTAL MANAGEMENT

### Transport & Fork Lifting

FORD TRANSIT	FLAT BED DROP SIDE, UP TO 1 TON PAY LOAD	BED SIZE 2MTR X 4MTR
HANGCHA	FORKLIFT COUNTERBALANCE	1750KG

## Drive Management Services Sheffield Site

### Services

ROUTINE BASED CONDITION MONITORING	<a href="http://WWW.DMSINTERACTIVE.CO.UK">WWW.DMSINTERACTIVE.CO.UK</a>
FIXED CONTINUOUS MONITORING SYSTEMS	<a href="http://WWW.DMSINTERACTIVE.CO.UK">WWW.DMSINTERACTIVE.CO.UK</a>
CONTINUOUS LUBRICATION MONITORING SYSTEMS	<a href="http://WWW.DMSINTERACTIVE.CO.UK">WWW.DMSINTERACTIVE.CO.UK</a>
LASER ALIGNMENT	<a href="http://WWW.DMSINTERACTIVE.CO.UK">WWW.DMSINTERACTIVE.CO.UK</a>
ON SITE LUBRICATION SITE SERVICES	<a href="http://WWW.DMSINTERACTIVE.CO.UK">WWW.DMSINTERACTIVE.CO.UK</a>
SITE SERVICES & SUPPORT	<a href="http://WWW.DMSINTERACTIVE.CO.UK">WWW.DMSINTERACTIVE.CO.UK</a>

### Accreditations & Memberships

ALCUMUS SAFECONTRACTOR

AVETTA

GREENLIGHT SAFETY

WASTE CARRIERS LICENSE

### Transport & Fork Lifting

PEUGEOT EXPERT	1 X TRANSIT	MOBILE TECHNICIAN VEHICLE
CITREON BELINGO	1 X SMALL VAN	MOBILE TECHNICIAN VEHICLE
PEUGEOT PARTNERS	5 X SMALL VAN	MOBILE TECHNICIAN VEHICLE
NISSAN NAVARRO	2 X SMALL VAN	MOBILE TECHNICIAN VEHICLE

## Lamond & Murray Inverkeithing Site

### Gear Cutting

GLEASON PFAUTER P1480 PROFILE GEAR GRINDER
GLEASON PFAUTER P600/800 PROFILE GEAR GRINDER WITH INTERNAL CAPABILITY
SUNDERLAND G250 GEAR PLANER – SPUR, SPIRAL & DOUBLE HELICAL
SUNDERLAND NO 27S GEAR PLANER – SPUR
SUNDERLAND G150 GEARS PLANER (2) – SPUR, SPIRAL & DOUBLE HELICAL
SUNDERLAND NO 19 GEAR PLANER – SPUR & SPIRAL
FELLOWS 6AH GEAR SHAPER
SYKES V400 SHAPER (2)
GLEASON PFAUTER P2000 CNC GEAR HOBBER
GLEASON PFAUTER P1200 CNC GEAR HOBBER
GLEASON PFAUTER P 750/1000 CNC HOBBER
GLEASON PFAUTER P 320 CNC HOBBER
CHURCHILL PH3615 GEAR HOBBER
250 MODUL HOBBER
GLEASON NO 12 BEVEL GEAR GENERATOR (2)
GLEASON 24A BEVEL GEAR GENERATOR

HECKERT 250 X 2000 WORM MILLING & SPLINING MACHINE
HECKERT 250 X 3150 WORM MILLING & SPLINING MACHINE (2)

**Machining**

WEBSTER BENNETT VERTICAL BORING MACHINE 72"
PUMA VT 1100 CNC VERTICAL BORER
PUMA CT250 CNC LATHE
PUMA 400B CNC LATHE
PUMA 500B CNC LATHE
PUMA P3100 XLY LATHE WITH LIVE TOOLING
HARRISON 460 CENTRE LATHE (2)
HARRISON 390 CENTRE LATHE
DEAN SMITH & GRACE 7' CENTRE LATHE (TYPE 25)
SIP JIG BORER
ALDEL PITCH CIRCLE DRILLING MACHINE
PROGRESS PILLAR DRILLING MACHINE
KITCHEN & WALKER RADIAL DRILL
RUSCH AUTOMATIC BANDSAW
AMADA BANDSAW (500MM)
FROMAG CNCE KEYSEATING MACHINE 70-2-600 WITH INDEXING TABLE
8" BUTLER SLOTTING MACHINE
WGW INTERNAL KEYSEATING & SPLINING MACHINE – 90/560
MAAG WS3 CUTTER GRINDING MACHINE
JONES & SHIPMAN CYLINDRICAL GRINDER
JONES & SHIPMAN SURFACE GRINDER (2)
VARIOUS HOB SHARPENING MACHINES
VARIOUS PARKSON TOOL GRINDERS & LATHE TOOL GRINDERS

**Mechanical**

VERTICAL PRESS 60TON
VERTICAL PRESS 100TON
3 x 5 TON OVERHEAD CRANES
1 x 10 TON OVERHEAD CRANE

**Transport & Fork Lifting**

ONE SMALL FLATBED VW TRUCK 1.2 TONNE CAPACITY
LINDE 1.6TONNE ELECTRIC
LINDE 3.5 TONNE GAS

**Accreditations & Memberships**

ISO 9001:2015 QUALITY MANAGEMENT
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**For all your enquiries**

**0845 3040247**